

Date: Tuesday, 24/06/2008 1:10:42 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LONG SIDE PLATE
 Job Number : 40028
 Estimate Number : 13411
 P.O. Number : Part Number : PB6743001167
 This Issue : 24/06/2008 S.O. No. : Drawing Number : B67-43001 P.27
 Prsht Rev. : NC Project Number : N/A
 First Issue : 24/06/2008 Type : SMALL /MED FAB Drawing Revision : B1
 Previous Run : Material :
 Written By : Due Date : 01/07/2008 Qty: 20 Um: Each
 Checked & Approved By : MF 08-06-24
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.4694 sf(s)/Unit Total : 9.3870 sf(s)

6061-T6 .125Sheet

batch:- 105646 B 8-6-2423

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

B 8-6-2423

2-Deburr if necessary

B 8-6-2423

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Part E.

MF 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG SIDE PLATE

Job Number: 40028

Part Number: PB6743001167

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-14

Dart Aerospace Ltd

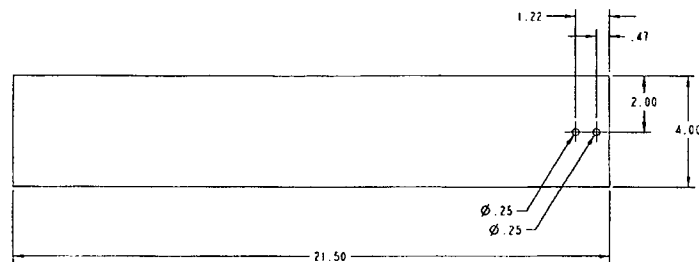
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

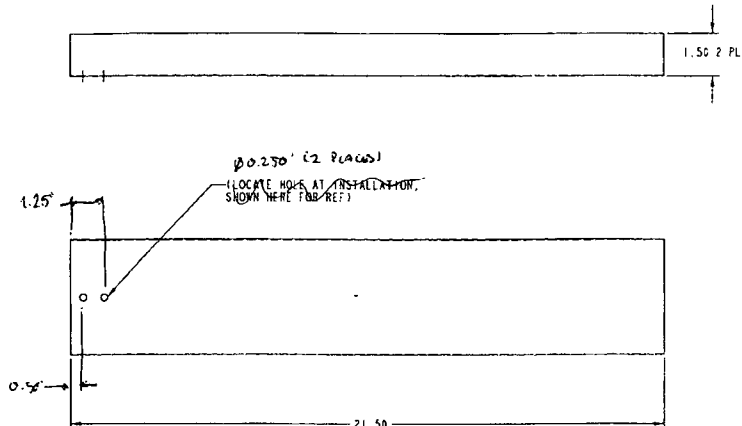
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

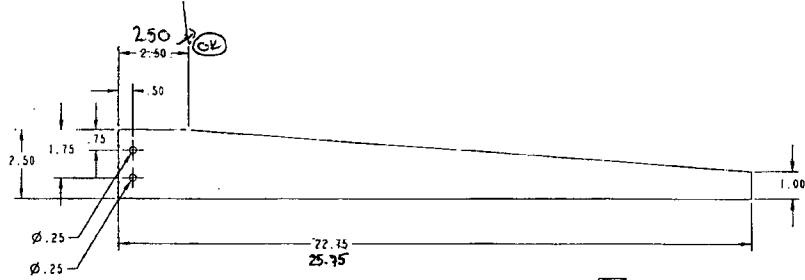
RELEASED
7-26-47



② -169 LONG SUPPORT PLATE $\frac{15}{16}$ "
MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



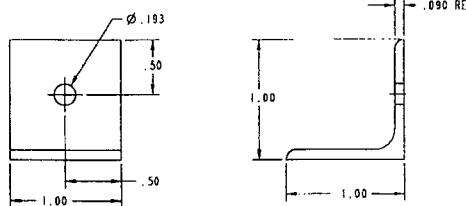
② -173 COVER PLATE $\frac{15}{16}$ "
MATL: .032 THK, 2024-T3, QQ-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE $\frac{15}{16}$ "
MATL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 0.500

#40028

REFERENCE ONLY



②④ -171 MOUNTING PLATE $\frac{15}{16}$ "
MATL: AND10133-1002, 6061-T6, QQ-A-250/8F
ALT MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
8901 Aviation Parkway, Grand Prairie, Texas 75032
FILE CODE: 1000-1000
DLSUV8
SCALE: 1/4" = 1"

ORIGINAL

